

Stoelting U421:

Stage 1 Cleaning Process

Please refer to manual for full instructions

1 Drain Product



Words in **GREEN** signifies "ON"
Words in **RED** signifies "OFF"

- **Sleep Mode**, wait 4-5 hours
- Disconnect product mix bags and refrigerate
- Remove product drawers/buckets
- Drain product and discard

2 Pre-wash the Freezing Cylinders



- Install 2 buckets in lower cabinet w/ 1 gallon of LEXX™ solution in front bucket
- Place mix-in bag adapter in the solution
- **Pump**
- Fill freezing cylinder with LEXX™
- Continue refilling the front bucket with LEXX™, about 1 gallon
- **Pump & Clean Mode**

3 Drain Pre-wash, Remove Spigots



- After 2 minutes, **Clean Mode**
- Drain freezer cylinder
- Remove spigot
- Clean air bleed valve and spigot port with wand

4 Prep Lower Cabinet



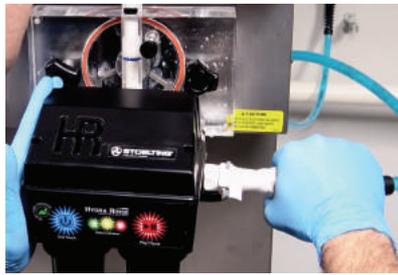
- Disconnect the check valve block
- Remove spring check and duck bill check valve, if equipped, for cleaning
- Clean openings of block manifold

5 Connect Bypass Assembly



- Connect manifold block to the bypass manifold
- Install the drain line to a suitable drain

6 Install Pro-control



- Clean bottom of freezer door
- Wet all O-rings on Pro-control
- Install Pro-control
- Engage keeper switch to secure
- Connect water supply

7 Install LEXX™ Cups



- Install 1 LEXX™ cup into each cup housing

8 Start the Pro-control



- **"ONE TOUCH"** to initiate the Pro-control cycle
- Immediately push & hold the air bleed valve open until the freezing cylinder fills up to it
- Audible beeps from Pro-control, **Clean Mode & Pump**

9 Clean Ancillary Components & Pro-Control Cycle Complete



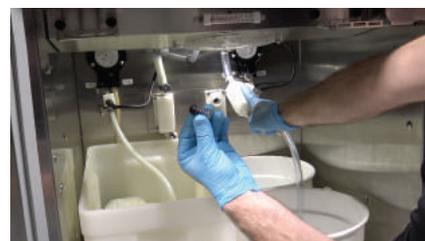
- **Pump** when front bay is empty
- Use remaining time to clean and sanitize removed components
- "GREEN LED" blinks, cycle is complete
- Press & release **"PLAY/PAUSE"**
- **Clean Mode**

10 Drain Machine & Remove Bypass



- Remove left cup housing over container
- Disconnect bypass manifold and drain into rear bucket
- Reattach left cup housing

11 Reassemble Lower Cabinet



- Remove bypass, re-install spring valve checks, duck bill check & re-connect check valve block
- Drain & re-attach the right cup housing

12 Remove Pro-control & Re-install Components



- Disconnect water supply, slide keeper switch to the middle & remove the Pro-control
- Clean spigot port
- Re-install the spigot
- Re-fill machine with product
- Run self clean on Pro-control