

Stoelting Pressure Fed Series: Stage 1 Cleaning Process

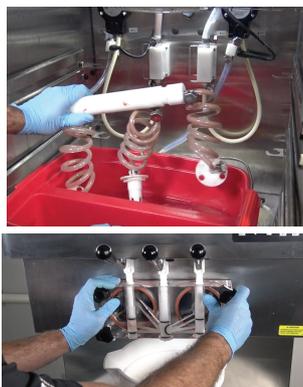
1 Drain Product



Words in **GREEN** signifies "ON"
Words in **RED** signifies "OFF"

- **Sleep Mode**, wait 4-5 hours
- Disconnect product mix bags
- Remove product drawers/buckets
- Drain product
- Refrigerate or discard

2 Pre-wash the Freezing Cylinders



- Install 2 bay bucket in lower cabinet w/ 2 gallons of LEXX™ solution in rear side
- Place suction tube adapters in the solution
- Fill front side of a bucket w/ LEXX™ solution
- **Pump(s)**
- Hold in the air bleed valves until freezing cylinders are full
- **Pump(s) & Clean Mode**

3 Drain Pre-wash, Remove Spigots



- After 2 minutes, **Clean Mode**
- Drain freezer cylinders
- Remove spigots
- Clean air bleed valves and spigot ports with wand

4 Prep Lower Cabinet



- Remove inlet adapters for cleaning
- Move suction tubes to front bay
- Disconnect manifold blocks
- Remove spring checks for cleaning
- Clean openings

5 Connect Bypass Assembly



- Connect manifold blocks to the bypass manifold
- Install the drain line to a suitable drain

6 Install Pro-control Module



- Clean bottom of freezer door
- Wet all O-rings on Pro-control
- Install Pro-control
- Engage keeper switch to secure
- Connect water supply

7 Install LEXX™ Cups



- Install 1 LEXX™ cup into each cup housing

8 Start the Pro-control



- "ONE TOUCH" to initiate the Pro-control cycle
- Immediately push & hold the air bleed valves open until the freezing cylinders fill up to them
- Audible beeps from Pro-control
- **Clean Mode**

9 Clean Ancillary Components



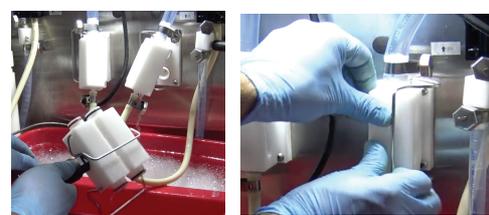
- **Pump(s)**
- Spray thru each suction tube 15 secs
- **Pump(s)** when front bay is empty
- Use remaining time to clean and sanitize removed components

10 Pro-control Cycle Complete



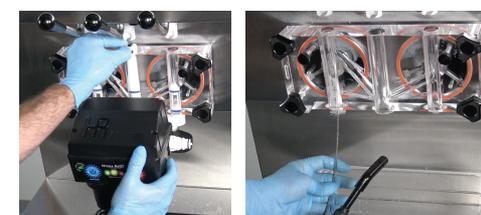
- "GREEN LED" blinks, cycle is complete
- Press & release "PLAY/PAUSE"
- **Clean Mode**
- Disconnect 1 side of bypass assembly to drain system into bucket
- Re-install inlet adapters

11 Remove Bypass Assembly



- Remove bypass, re-install spring valve checks & re-connect manifold blocks
- Remove left cup housing over bucket; drain & re-attach cup housing

12 Remove Pro-control & Re-install Components



- Disconnect water supply, slide keeper switch to the middle & remove the Pro-control
- Clean spigot ports
- Re-install the spigots
- Re-fill machine
- Run self clean